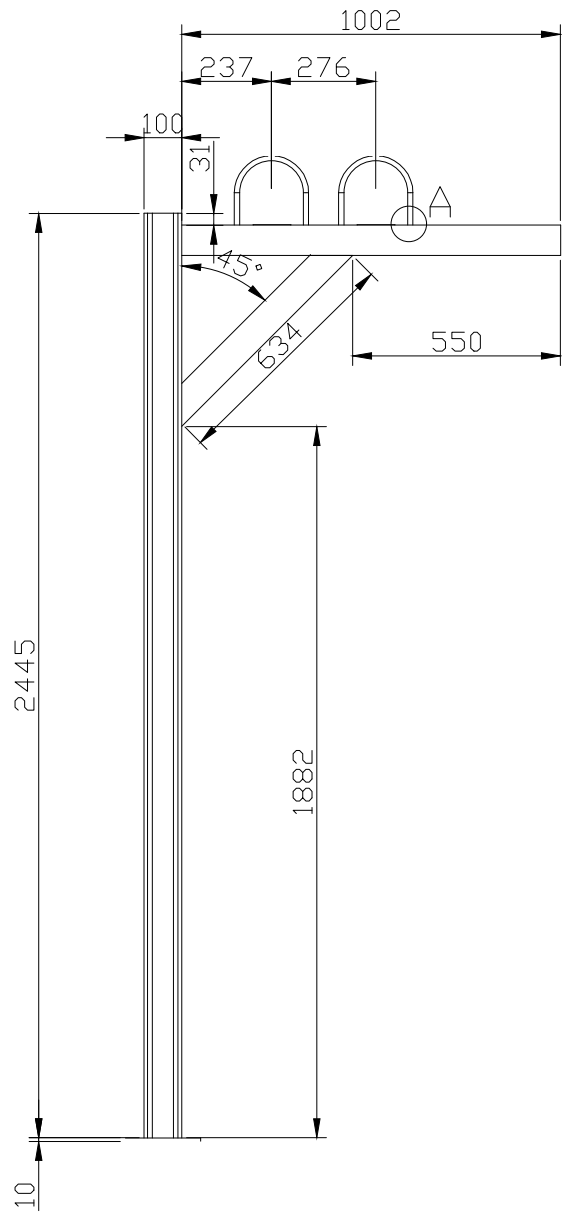


Balloon

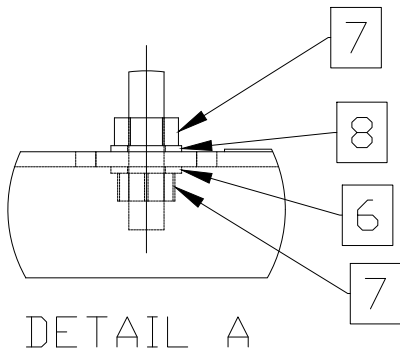
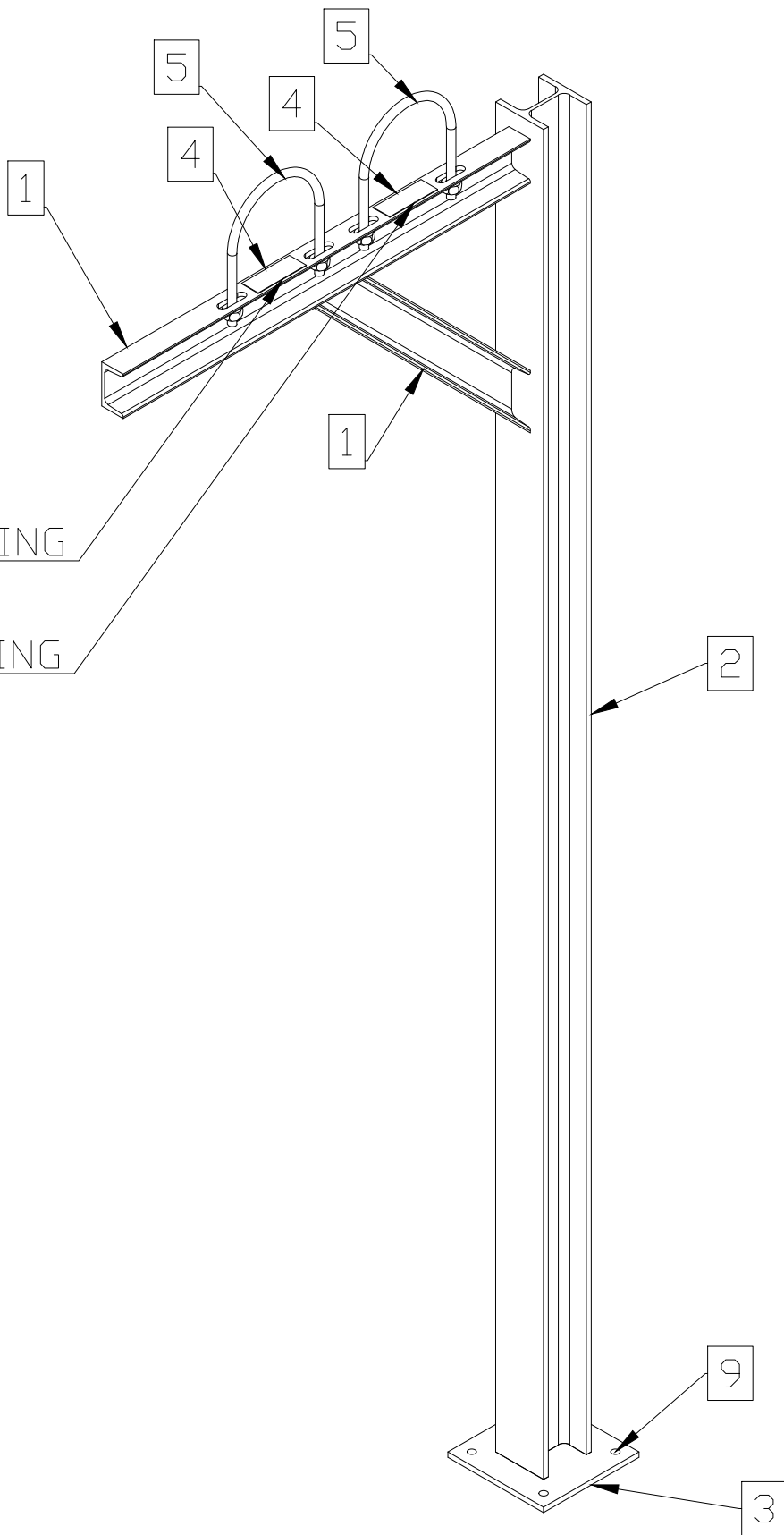
Pos.

Qty.

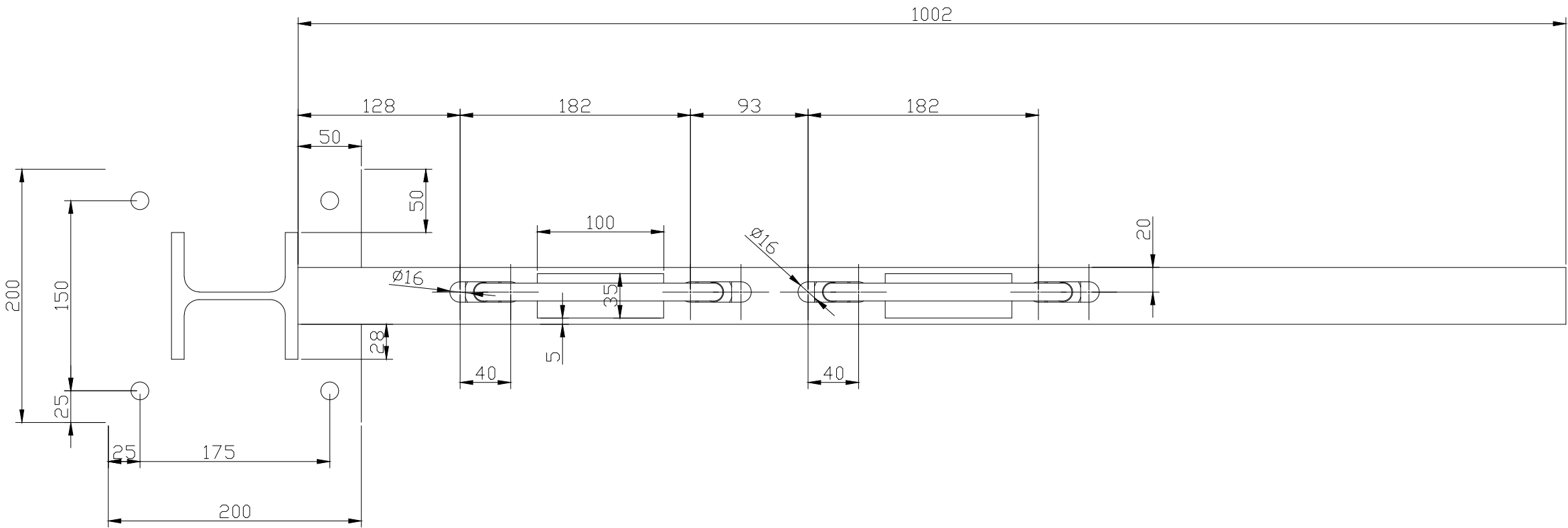


SPOT WELDING

SPOT WELDING



DETAIL A



BILL OF MATERIALS			
ID	QT (Ud/M)	DESCRIPTION	MATERIAL
1	1626	UPN 80	S235JR
2	2445	HEB 100	S235JR
3	1	S235JR PLATE 200x200x10	S235JR
4	2	AISI316L PLATE 100x35x1	AISI 316L
5	2	U-BOLT DN150 M14 DIN 3570 with plastic cover	STEEL
6	4	WASHER FOR UPN DIN 434 M14-St	St
7	8	NUT M14 8 DIN934	8
8	4	FLAT WASHER M14 St DIN125	St
9	4	ANCHOR BOLT M12x120 8.8	8.8

QTY: 2 UNIT

UNSPECIFIED WELDS:

JOINT WITHOUT BEVEL

40%

JOINT WITH BEVEL

70%

50-100

70%

50-100

REINFORCEMENT JOINT

80%

PIPE/PROFILE JOINT

40%

40%

PLATE SPLICING

Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.

Non-individual tolerances according to DIN 7168.				Drawn 3D:	
	10-50	50-120	120-400	>400	Drawn 2D:
	+0,5*	+0,33*	+0,16*	+0,083*	
	6-30	30-120	120-315	315-1000	
	+0,2	+0,3	+0,5	+0,8	+1,2
Oxygen Route				Rev.	N° Drawing:
TMT (FVRB-2,7-25)				A	2558-331X-TMT-ESR10-SUP03
		Scale	Weight (kg)	Sheet	Format
		1:40		1 of 1	A2

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Before manufacturing this part, carefully review the drawing and clarify all doubts.